



# NATURAL BOTANICALS SOLID CLEANSING OIL BALM

Part of our multi-step K-Beauty facial regimen, this solid oil cleanser is a hot new product format gaining popularity with Korean brands. This solid balm melts onto skin as you rub it in and upon rinsing forms a milky layer. The result: skin feels conditioned and clean, yet non-greasy. This novel formula provides more skin feel than a liquid oil cleanser. **Meadowfoam Seed Oil XPR** contributes substantive texture/after feel while **Daikon Seed Extract** balances any potential greasiness for a smooth feel. Botanically-based preservatives include honeysuckle extract and honeysuckle flower extract.

Ingredient INCI NAME	Trade Name	%
<b>Limnanthes Alba (Meadowfoam) Seed Oil</b>	<b>Meadowfoam Seed Oil XPR* <sup>1</sup></b>	<b>59.55</b>
<b>Raphanus Sativus (Radish) Seed Extract</b>	<b>Daikon Seed Extract <sup>1</sup></b>	<b>15.00</b>
PEG-20 Glyceryl Triisostearate	Cithrol 10GTIS <sup>2</sup>	10.00
Glyceryl Behenate	Pelemol GMB <sup>3</sup>	5.00
Tribehenin	Syncrowax HR-C <sup>2</sup>	5.00
Sustainable White Beeswax	Beeswax 421P <sup>4</sup>	5.00
Tocopherol	Vitamin E <sup>5</sup>	0.10
Lonicera Caprifolium (Honeysuckle) Extract (and) Lonicera Japonica (Honeysuckle) Flower Extract (and) Simmondsia Chinensis (Jojoba) Seed Oil	Campo Plantservative WMr(JO) <sup>6</sup>	0.30
Fragrance	Ginseng & Magnolia <sup>7</sup>	0.05
<b>Total</b>		<b>100</b>

\*Meadowfoam Seed Oil and Meadowfoam Seed Oil XPR can be used interchangeably in this formulation.

**Suppliers:** <sup>1</sup> Natural Plant Products; <sup>2</sup> Croda; <sup>3</sup> Phoenix Chemical; <sup>4</sup> Koster Keunen; <sup>5</sup> Horn Care Elements; <sup>6</sup> Ross Organic; <sup>7</sup> Fragrance West

**Procedure:** Heat Meadowfoam Seed Oil and Daikon Seed Extract to 70 - 75°C. Add next five ingredients, mixing until blended. Cool to 45°C and add fragrance and preservative.

**Stability:** 1 month at RT and 45°C

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