



## NOURISHING BOTANICALS TINTED LIP SHINE OIL

Lip oils are a trendy new format for delivering hydration while imparting an attractive sheen to lips with a bonus hint of color. Enriched with plant oils, **Meadowfoam Seed Oil** gives lips a rich, substantive, non-greasy, moisturizing feel and **Daikon Seed Extract** provides high shine and a silky smooth feel.

South African Mongongo Oil adds a protective layer, OleoFLEX thickens the oils and provides a longer-lasting formulation that stays on the lips, and Oat Lipid e has moisture-rich ceramides. Soothing Aloe conditions skin and Vitamin E Acetate provides excellent antioxidant activity on the skin.

Sleek and silky, not sticky (like many lip glosses tend to be), our lip oil delivers the moisture of a lip balm and the shine of a lip gloss, all in one multi-functional package.

Ingredient INCI NAME	Trade Name	%
<b>Phase A</b>		
<b>Raphanus Sativus (Radish) Seed Extract</b>	<b>Daikon Seed Extract <sup>1</sup></b>	<b>29.35</b>
<b>Limnanthes Alba (Meadowfoam) Seed Oil</b>	<b>Meadowfoam Seed Oil or Meadowfoam XPR* <sup>1</sup></b>	<b>29.35</b>
Helianthus Annuus (Sunflower) Seed Oil (and) Caprylic/Capric Triglyceride (and) Styrene/Butadiene Copolymer	OleoFLEX™ EG 200 <sup>2</sup>	19.00
Helianthus Annuus (sunflower) Seed Oil (and) Carthamus Tinctorius (Safflower) Seed Oil (and) Styrene/Butadiene Copolymer	OleoFLEX™ FG 100 <sup>2</sup>	15.00
Schinziophyton Rautanenii Kernel Oil	PhytoITM Mongongo <sup>3</sup>	2.00
Avena Sativa (Oat) Kernel Oil	Oat Lipid e <sup>4</sup>	2.00
Glycine Soja Oil (and) Aloe Barbadensis Leaf Extract	PhytoITM Aloe <sup>3</sup>	1.00
Tocopherol	Custom Vitamin E Oil <sup>3</sup>	1.00
Tocopheryl Acetate	Vitamin E Acetate USP <sup>5</sup>	1.00
<b>Phase B</b>		
Sesamum Indicum (Sesame) Seed Oil, Cymbopogon Citratus (Lemongrass) Leaf Oil, Citrus Aurantium Amara (Bitter Orange) Peel Oil	CustoNatural OLG <sup>3</sup>	0.25
CI 15850 (and) Ricinus Communis (Castor) Seed Oil	Red No.6 D&C Liquid <sup>6</sup>	0.05
<b>Total</b>		<b>100</b>

\*Meadowfoam Seed Oil and Meadowfoam XPR can be used interchangeably in this formulation.

**Suppliers:** <sup>1</sup> Natural Plant Products; <sup>2</sup> Applechem; <sup>3</sup> Custom Ingredients; <sup>4</sup> Oat Cosmetics; <sup>5</sup> Charkit Chemical Company; <sup>6</sup> Making Cosmetics

**Procedure:** Combine Phase A ingredients with propeller stirring while heating to 75-80°C. Cool to 45°C and add Phase B. Pour into containers.

**Stability:** One month at 45°C.

**Suggested Usage:** Can be used on its own as a moisturizer with a hint of color and lots of shine, as a hydrating base to be applied before lipstick, or on top of lipstick for added shine and moisture.

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