



3-IN-1 BRIGHT EYE CREAM

This rich yet light, fast-absorbing cream with luxurious **Meadowfoam Seed Oil XPR** for a moisturizing feel that isn't greasy and silky **Daikon Seed Extract**. This super formulation offers 3 benefits-in-one eye cream: 1.) Minimize dark circles - Caffeine reduces the appearance of dark circles and has potent antioxidant properties. 2.) Excellent moisture retention – Sodium hyaluronate, a natural humectant, preserves skin's elasticity and firmness. 3.) Wake-up, brighten and soothe tired eyes –Lecigel provides soothing, gentle cooling effect.

Ingredient INCI NAME	Trade Name	%
Phase A		
Water	Deionized water	74.75
Sodium Phytate	Sodium Phytate	0.10
Xanthan Gum	Xanthan Gum	0.25
Butylene Glycol	Butylene Glycol	2.00
Glycerin	Glycerin	2.00
Sodium Acrylates Copolymer (and) Lecithin	Lecigel ¹	2.00
Phase B		
Limnanthes Alba (Meadowfoam) Seed Oil	Meadowfoam Seed Oil XPR*²	3.00
Raphanus Sativus (Radish) Seed Extract	Daikon Seed Extract²	3.00
Astrocaryum Murumuru Seed Butter	Murumuru Butter ³	2.00
Cetyl Palmitate	Kester Wax K-48 ⁴	1.70
Glyceryl Stearate Citrate (and) Polyglyceryl-3 Stearate (and) Hydrogenated Lecithin	Heliofeel ¹	1.60
Phase C		
Water (and) Phospholipids (and) Caffeine (and) Tocopheryl Acetate	LIP-32 Caffeine Liposomes ⁵	3.00
Water (and) 1,2-Hexanediol (and) Sodium Hyaluronate	Curerex HA ⁶	1.00
Cetyl Ethylhexanoate	Pelemol 168 ⁷	1.50
Dimethicone	Dimethicone	1.00
Phenoxyethanol (and) Ethylhexylglycerin	CustoCide PE815 ⁸	1.00
Fragrance	Cucumber ⁹	0.10
Total		100

*Meadowfoam Seed Oil and Meadowfoam Seed Oil XPR can be used interchangeably in this formulation.

Suppliers: ¹ Lucas Meyer Cosmetics; ² Natural Plant Products; ³ Ross Organics/Hallstar; ⁴ Koster Keunen; ⁵ NanoVec; ⁶ DKSH North America; ⁷ Phoenix Chemical; ⁸ Custom Ingredients; ⁹ Lebermuth

Procedure: Mix Phase A ingredients with propeller stirring while heating to 70°C. Mix and heat Phase B ingredients to 70°C. Add Phase B to A and stir until emulsified. Cool to 45°C and add Phase C. **Stability:** One month at 45°C. **Suggested Usage:** Gently pat the cream around the delicate eye area and let it absorb. Can be applied day or night. **Pro Tip:** Try as a five-minute under-eye mask or mid-day pick-me-up and wipe off remaining residue.

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