



# ZOOM-READY, 3-IN-1, BRIGHT EYE CREAM

This rich yet light, fast-absorbing cream with luxurious **Meadowfoam XPR** for a moisturizing feel that isn't greasy and silky **Daikon Seed Extract**. This super formulation offers **3 benefits-in-one** eye cream:

- 1. Minimize dark circles** - Caffeine reduces the appearance of dark circles and has potent antioxidant properties.
- 2. Excellent moisture retention** – Sodium hyaluronate, a natural humectant, preserves skin's elasticity and firmness.
- 3. Wake-up, brighten and soothe tired eyes** – Lecigel provides soothing, gentle cooling effect.

Ingredient INCI NAME	Trade Name	%
<b>Phase A</b>		
Water	Deionized water	74.75
Sodium Phytate	Sodium Phytate	0.10
Xanthan Gum	Xanthan Gum	0.25
Butylene Glycol	Butylene Glycol	2.00
Glycerin	Glycerin	2.00
Sodium Acrylates Copolymer (and) Lecithin	Lecigel <sup>1</sup>	2.00
<b>Phase B</b>		
<b>Limnanthes Alba (Meadowfoam) Seed Oil</b>	<b>Meadowfoam XPR* <sup>2</sup></b>	<b>3.00</b>
<b>Raphanus Sativus (Radish) Seed Extract</b>	<b>Daikon Seed Extract <sup>2</sup></b>	<b>3.00</b>
Astrocaryum Murumuru Seed Butter	Murumuru Butter <sup>3</sup>	2.00
Cetyl Palmitate	Kester Wax K-48 <sup>4</sup>	1.70
Glyceryl Stearate Citrate (and) Polyglyceryl-3 Stearate (and) Hydrogenated Lecithin	Heliofeel <sup>1</sup>	1.60
<b>Phase C</b>		
Water (and) Phospholipids (and) Caffeine (and) Tocopheryl Acetate	LIP-32 Caffeine Liposomes <sup>5</sup>	3.00
Water (and) 1,2-Hexanediol (and) Sodium Hyaluronate	Curerex HA <sup>6</sup>	1.00
Cetyl Ethylhexanoate	Pelemol 168 <sup>7</sup>	1.50
Dimethicone	Dimethicone	1.00
Phenoxyethanol (and) Ethylhexylglycerin	CustoCide PE815 <sup>8</sup>	1.00
Fragrance	Cucumber <sup>9</sup>	0.10
<b>Total</b>		<b>100</b>

\*Meadowfoam Seed Oil and Meadowfoam XPR can be used interchangeably in this formulation

**Suppliers:** <sup>1</sup> Lucas Meyer Cosmetics; <sup>2</sup> **Natural Plant Products**; <sup>3</sup> Ross Organics/Hallstar; <sup>4</sup> Koster Keunen; <sup>5</sup> NanoVec; <sup>6</sup> DKSH North America; <sup>7</sup> Phoenix Chemical; <sup>8</sup> Custom Ingredients; <sup>9</sup> Lebermuth

**Procedure:** Mix Phase A ingredients with propeller stirring while heating to 70°C. Mix and heat Phase B ingredients to 70°C. Add Phase B to A and stir until emulsified. Cool to 45°C and add Phase C.

**Stability:** One month at 45°C.

**Suggested Usage:** Gently pat the cream around the delicate eye area and let it absorb. Can be applied day or night.

**Pro Tip:** Try as a five-minute under-eye mask or mid-day pick-me-up and wipe off remaining residue.

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