

## MELTING WATERLESS CLEANSING BALM

A delightful cleanser that fits the waterless trend beautifully, melts easily on skin and then forms a milky layer upon rinsing. **Daikon Seed Extract** provides smooth, silky feel with **Meadowfoam Seed Oil** adding a substantive texture and skin feel as well as oxidative stability. Upcycled Orange Wax adds emollience and adds a light citrus fragrance. SonneNatural® Select Meadowfoam Seed Oil Enhanced provides a natural alternative to petrolatum.

Ingredient INCI NAME	Trade Name	%
Limnanthes Alba (Meadowfoam) Seed Oil	Meadowfoam Seed Oil or Meadowfoam XPR* 1	14.00
Raphanus Sativus (Radish) Seed Extract	Daikon Seed Extract <sup>1</sup>	17.75
Citrus Aurantium Dulcis (Orange) Peel Wax	Orange Wax <sup>2</sup>	13.00
Lauryl Laurate	Kester Wax K-24 <sup>2</sup>	15.00
Beeswax	Beeswax NF Yellow Refined <sup>2</sup>	15.00
Vegetable Oil	SonneNatural® Select Meadowfoam Seed Oil Enhanced <sup>3</sup>	10.00
PEG-20 Glyceryl Triisostearate	Cithrol™ 10GTIS <sup>4</sup>	15.00
Fragrance	French Lavender Fragrance Oil <sup>5</sup>	0.25
	Total	100

<sup>\*</sup>Meadowfoam Seed Oil and Meadowfoam XPR can be used interchangeably in this formulation.

**Suppliers:** <sup>1</sup> **Natural Plant Products**; <sup>2</sup> Koster Keunen; <sup>3</sup> Sonneborn; <sup>4</sup> Croda; <sup>5</sup> New Directions Aromatics.

**Procedure:** Combine all ingredients, mixing and heating to 65°C until uniform.

Stability: 1 month at 45°C.

**Suggested Usage:** On dry skin, use fingertips to apply balm over face. Add water to form milky light foam, rinse and pat dry. Use morning and evening, whenever you wash your face.

The information contained herein is provided for informational purposes only. This suggested formulation is only a representative formulation and is not a commercialized product. NPP believes that the formulation and data on which this formulation is based are reliable, but it has not been subjected to extensive testing for performance, efficacy, or safety. Before commercializing, you should thoroughly test the formulation or any variation of it (as well as the raw materials, including any NPP product used) to determine its performance, efficacy, and safety. Further, you will be responsible for ensuring the regulatory compliance of the final product and its incredients.

No guarantee, representation, or warranty of any kind is made with respect to any product or information contained herein, including, without limitation, the suitability, accuracy, the completeness or relevance of the data set out herein, or any result. NPP disclaims all warranties, express or implied, including, without limitation, warranties of merchantability, fitness for a particular purpose, or non-infringement of any patent or other intellectual property right (including, without limitation, copyright and trademark). User bears full responsibility for making its own determination as to the suitability for a particular purpose and for identifying and performing all tests and analyses necessary and sufficient for user's purpose. The final choice of use of a product or information as well as the investigation of any possible violation of intellectual property rights remains the sole responsibility of user.

Phone: (503) 363-6402 Fax: (503) 587-8717 Email: sales@meadowfoam.com

P.O. Box 4306 Salem, OR 97302 USA

www.meadowfoam.com