



BRIGHTENING BOOSTER SERUM

This lovely serum brightens, lightens and cools. **Meadowfoam XPR** and **Daikon Seed Extract** provide silky skin feel without greasiness. NaturePep Pea, a natural peptide derived from peas addresses dark spots and hyperpigmentation. FiberDesign Sensation offers a zero-waste emulsion stabilizer made from upcycled citrus peel fibers; Thein® MM provides skin lightening with natural caffeine extracted from tea leaves.

Can be used alone or as a booster with our [Hydrating Gel Cream #100-135A](#).

Ingredient INCI NAME	Trade Name	%
Phase A		
Water	Deionized water	74.40
Glycerin	Glycerin	2.00
Sodium Phytate	Sodium Phytate	0.10
Citrus Limon (Lemon) Peel Powder (and) Sclerotium Gum	FiberDesign™ Sensation ¹	0.50
Phase B		
Limnanthes Alba (Meadowfoam) Seed Oil	Meadowfoam XPR* ²	1.00
Raphanus Sativus (Radish) Seed Extract	Daikon Seed Extract ²	0.50
Polyglyceryl-3 Stearate (and) Beheneth-5	Kostol PGP ³	2.30
Polysorbate 60	Polysorbate 60	1.70
Phase C		
Camellia Sinensis Leaf Extract	Thein® MM ⁴	0.50
Butylene Glycol	Butylene Glycol	2.00
Water	Deionized water	10.00
Phase D		
Pisum Sativum (Pea) Extract	NaturePep Pea ⁵	3.00
Water (and) 1,2-Hexanediol (and) Sodium Hyaluronate	Curerex HA ⁶	1.00
Phenoxyethanol (and) Ethylhexylglycerin	CustoCide PE815 ⁷	1.00
Total		100

*Meadowfoam Seed Oil and Meadowfoam XPR can be used interchangeably in this formulation.

Suppliers: ¹ Cargill; ² Natural Plant Products; ³ Koster Keunen; ⁴ MMP International; ⁵ TRI-K Industries; ⁶ DKSH North America; ⁷ Custom Ingredients

Procedure: Combine Phase A & B ingredients separately, heating each to 70-75°C. Add B to A and emulsify. Combine Phase C, add to A/B at <60°C. Continue mixing and cooling to < 40°C. Add Phase D.

Stability: 3 months at 45°C. pH 5-6.

Suggested Usage: Apply a few drops to face, neck. Can also be used as a booster by combining with Hydrating Gel Cream 100-135A to lock the serum in.

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