**Natural Plant Products** 

## NATURAL BOTANICALS FACIAL CLEANSING STICK

Multi-functional and travel-friendly, this on-the-go cleansing stick is part of our multi-step K-Beauty facial regimen. This unique cleansing delivery system made with **Meadowfoam Seed Oil**, **Daikon Seed Extract** and Coconut Oil has a high oil load and is packaged in a solid stick form. This easy-to-apply second step in a double cleanse routine simultaneously dissolves makeup, dirt and impurities and creates a lot of creamy lather leaving your skin feeling soft and silky-smooth upon rinsing.

Ingredient INCI NAME	Trade Name	%
Phase A		
Water	Deionized Water	5.10
Glycerin	Glycerin	27.80
Sodium Cocoyl Isethionate	Pureact I-78-6 <sup>1</sup>	30.00
Sodium Methyl Cocoyl Taurate	Pureact WS CONC <sup>1</sup>	5.00
Phase B		
Limnanthes Alba (Meadowfoam) Seed Oil	Meadowfoam Seed Oil or Meadowfoam XPR* <sup>2</sup>	10.00
Cocos Nucifera (Coconut) Oil	Coconut Oil	10.00
Raphanus Sativus (Radish) Seed Extract	Daikon Seed Extract <sup>2</sup>	2.00
Sodium Isostearoyl Lactylate	Pationic ISL <sup>3</sup>	3.00
Helianthus Annuus (Sunflower) Seed Wax	Sunflower Wax 258G <sup>4</sup>	6.00
Tocopherol	Vitamin E	0.10
Phase C		
Phenoxyethanol (and) Benzoic Acid (and) Ethylhexylglycerin (and) Glycereth-2 Cocoate	Lincoserve PE610 <sup>5</sup>	1.00
	TOTAL	100.00

\*Meadowfoam Seed Oil and Meadowfoam XPR can be used interchangeably in this formulation.

Suppliers: <sup>1</sup>Innospec, <sup>2</sup> Natural Plant Products, <sup>3</sup> Rita Corporation, <sup>4</sup> Koster Keunen, <sup>5</sup> Lincoln Fine Ingredients

**Procedure:** Combine Phase A ingredients and heat to 75-80°C. In a separate vessel, combine Phase B ingredients and heat to 75-80°C. Add Phase B to Phase A with moderate propeller stirring. Cool to 65-70°C and add Phase C ingredients. Fill containers at 65°C.

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