



# SHEER RADIANCE SERUM FOUNDATION

This lightweight formulation offers the benefits of a serum plus the coverage of a light foundation. Blendable, buildable coverage blurs imperfections, while multi-tasking ingredients enhance and restore skin. **Meadowfoam Seed Oil XPR** adds superior oxidative stability and a light-yet-luxe skin feel to the formulation. **Daikon Seed Extract** contributes a silicone-like slip while improving skin barrier function. Matrixyl® 3000 free is a synergy of two peptides that promotes wrinkle smoothing and improves tone and elasticity. Bentone® Luxe XO creates a stable water-in-oil emulsion with high oil load that's anything but greasy.

Ingredient INCI NAME	Trade Name	%
<b>Phase A</b>		
<b>Raphanus Sativus (Radish) Seed Extract</b>	<b>Daikon Seed Extract</b> <sup>1</sup>	<b>15.00</b>
<b>Limnanthes Alba (Meadowfoam) Seed Oil</b>	<b>Meadowfoam Seed Oil XPR</b> <sup>1</sup>	<b>22.00</b>
C13-15 Alkane (and) Distearidimonium Hectorite (and) Polyglyceryl-3 Polyricinoleate	Bentone® Luxe XO <sup>2</sup>	12.00
BV-OSC	Tetrahexyldecyl Ascorbate <sup>3</sup>	1.50
<b>Phase B</b>		
Water	Deionized Water	40.09
Xanthan Gum	KELTROL® CG-SFT <sup>4</sup>	0.30
Glycerin, Water, Butylene Glycol, Carbomer, Coco-Glucoside, Palmitoyl Tripeptide-1, Palmitoyl Tetrapeptide-7	Matrixyl® 3000 free <sup>5</sup>	1.00
Titanium Dioxide (and) Octyldodecanol	Titanium Dioxide Liquid <sup>6</sup>	6.00
CI 77491 (Iron Oxides) (and) Octyldodecanol	Iron Oxides Red, Liquid <sup>6</sup>	0.40
CI 77499 (Iron Oxides) (and) Octyldodecanol	Iron Oxides Black, Liquid <sup>6</sup>	0.08
CI 77492 (Iron Oxides) (and) Octyldodecanol (and) Sorbitan Oleate	Iron Oxides Yellow, Liquid <sup>6</sup>	0.88
Phenoxyethanol	Phenoxyethanol	0.75
<b>Total</b>		<b>100</b>

\*Meadowfoam Seed Oil XPR and Meadowfoam Seed Oil can be used interchangeably in this formulation

**Suppliers:** <sup>1</sup> Natural Plant Products; <sup>2</sup> Elementis; <sup>3</sup> Barnet Products; <sup>4</sup> CP Kelco; <sup>5</sup> Croda/Sederma; <sup>6</sup> Making Cosmetics

**Procedure:** Homogenize phase A. Phase B: Combine water and Keltrol CG-SFT, mixing with propeller until gel forms. Add remaining ingredients in phase B and mix until homogeneous. Add B to A under propeller mixing until incorporated, then homogenize mixture for 3 minutes.

**Stability:** 1 month at 45C; passed 3 freeze-thaw cycles.

**Application Instructions:** wear alone, as a base layer, or blend with SPF cream or moisturizer.

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