



## SILKY-SOOTHE SHAVE BAR

Meeting consumer demand for eco-friendly and portable personal care products, this luscious shave bar has just the right amount of conditioning lather for a smooth, easy glide. The ingredients are ultra-clean, natural, and vegan, and the formulation is gentle enough for use on the face as well as the body. **Daikon Seed Extract** adds a silky slip and improves skin barrier function. **Meadowfoam Seed Oil XPR** has superior oxidative stability that extends the life of other naturals when blended. Natural Bisabolol is a powerful antioxidant that helps protect against razor irritation.

Ingredient INCI NAME	Trade Name	%
<b>Phase A</b>		
Cetyl Alcohol	Cetyl Alcohol <sup>1</sup>	10.00
Behentrimonium Methosulfate, Cetearyl Alcohol	Incroquat Behenyl TMS <sup>2</sup>	44.25
Behenyl Alcohol (and) Polyglyceryl-3 Stearate	Kostol Natural E <sup>3</sup>	3.00
<b>Raphanus Sativus (Radish) Seed Extract</b>	<b>Daikon Seed Extract <sup>4</sup></b>	<b>8.00</b>
<b>Limnanthes Alba (Meadowfoam) Seed Oil</b>	<b>Meadowfoam Seed Oil or Meadowfoam Seed Oil XPR* <sup>4</sup></b>	<b>11.00</b>
Shea Butter	Shea Butter, Refined <sup>5</sup>	8.00
Murumuru Butter	Murumuru Butter <sup>1</sup>	4.00
<b>Phase B</b>		
Sodium Methyl Cocoyl Taurate	Metaupon KMT 30 MB <sup>6</sup>	5.00
Water	Water	5.00
<b>Phase C</b>		
Natural Bisabolol	Bisabolol <sup>1</sup>	1.00
Phenoxyethanol	Phenoxyethanol <sup>1</sup>	0.75
<b>Total</b>		<b>100</b>

\*Meadowfoam Seed Oil and Meadowfoam Seed Oil XPR can be used interchangeably in this formulation

**Suppliers:** <sup>1</sup> Making Cosmetics; <sup>2</sup> Croda; <sup>3</sup> Koster Keunen; <sup>4</sup> Natural Plant Products; <sup>5</sup> Olvea/LBB; <sup>6</sup> Vantage Personal Care

**Procedure:** Heat Phase A to 75-80°C while mixing with propellor. Separately heat Phase B to 75-80°C. Add B to A and continue to mix while cooling to 50°C, add phase C. Fill molds at 50°C.

**Stability:** One month at 45°C.

**Suggested Usage:** Apply bar to wet skin to create a light, conditioning lather. Shave as usual and rinse.

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