



# NATURAL BOTANICALS FACE SERUM

Part of our multi-step K-Beauty facial regimen, this delightful face serum uses **Meadowfoam CP** which provides higher levels of tocopherols and phytosterols than fully refined grades of vegetable oil. **Meadowfoam Seed Oil XPR** is blended with Marula, Argan and Rosehip to increase the OSI of these popular oils. **Daikon Seed Extract** provides a light, smooth non-greasy feel after rub-in. The serum functions well as primer under liquid foundation. Botanically-based preservatives include honeysuckle extract and honeysuckle flower extract.

Ingredient INCI NAME	Trade Name	%
Limnanthes Alba (Meadowfoam) Seed Oil	Meadowfoam CP <sup>1</sup>	24.05
Limnanthes Alba (Meadowfoam) Seed Oil	Meadowfoam Seed Oil XPR* <sup>1</sup>	24.05
Raphanus Sativus (Radish) Seed Extract	Daikon Seed Extract <sup>1</sup>	48.00
Sclerocarya Birrea (Marula) Kernel Oil	Marula Oil <sup>2</sup>	1.00
Argania Spinosa (Argan) Kernel Oil	Argan Oil <sup>2</sup>	0.50
Rosa Canina Fruit Oil	Rosehip Oil <sup>2</sup>	0.50
Aloe Barbadensis Leaf Extract (and) Canola Oil	Biovera Aloe Oil <sup>3</sup>	1.00
Tocopherol	Vitamin E <sup>4</sup>	0.40
Helianthus Annuus (Sunflower) Seed Oil (and) Rosmarinus Officinalis (Rosemary) Leaf Extract	Rosamox <sup>5</sup>	0.10
Lonicera Caprifolium (Honeysuckle) Extract (and) Lonicera Japonica (Honeysuckle) Flower Extract (and) Simmondsia Chinensis (Jojoba) Seed Oil	Campo Plantservative WMr(JO) <sup>6</sup>	0.30
Fragrance	Natural Calm <sup>7</sup>	0.10
<b>Total</b>		<b>100</b>

\*Meadowfoam Seed Oil and Meadowfoam Seed Oil XPR can be used interchangeably in this formulation.

**Suppliers:** <sup>1</sup> Natural Plant Products; <sup>2</sup> Charkit; <sup>3</sup> Hallstar; <sup>4</sup> Horn Care Elements; <sup>5</sup> Kemin; <sup>6</sup> Ross Organic ; <sup>7</sup> Fragrance West

**Procedure:** Blend and heat first nine ingredients to 70 - 75°C. Cool to 45°C and add fragrance and preservative.

**Stability:** 1 month at RT and 45°C

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