



MOISTURIZING BOOSTER SERUM

This highly effective, moisturizing booster serum offers a touch of **Meadowfoam Seed Oil XPR** and **Daikon Seed Extract** for a luxurious, silky skin feel. FiberDesign Sensation is an upcycled, zero-waste emulsion stabilizer derived from citrus peel fibers which provides a fresh, cooling effect. Hydrosella and Curerex HA promote long-lasting moisturization. Can be used alone or as a booster with our Hydrating Gel Cream #100-135A.

| Ingredient INCI NAME | Trade Name | % |
|---|--|-------------|
| Phase A | | |
| Water | Deionized water | 85.90 |
| Glycerin | Glycerin | 2.00 |
| Sodium Phytate | Sodium Phytate | 0.10 |
| Citrus Limon (Lemon) Peel Powder (and) Sclerotium Gum | FiberDesign™ Sensation ¹ | 0.50 |
| Phase B | | |
| Limnanthes Alba (Meadowfoam) Seed Oil | Meadowfoam Seed Oil XPR* ² | 1.00 |
| Raphanus Sativus (Radish) Seed Extract | Daikon Seed Extract ² | 0.50 |
| Ceteareth-6 Oliviate | Olivem 800 ³ | 3.00 |
| Sorbitan Oliviate | Olivem 900 ³ | 1.00 |
| Steareth-20 | Steareth-20 | 2.00 |
| Phase C | | |
| Glycerin (and) Water (and) Erythritol (and) Hibiscus Sabdariffa Fruit Extract | Hydrosella ⁴ | 2.00 |
| Water (and) 1,2-Hexanediol (and) Sodium Hyaluronate | Curerex HA ⁵ | 1.00 |
| Phenoxyethanol (and) Ethylhexylglycerin | CustoCide PE815 ⁶ | 1.00 |
| Total | | 100 |

*Meadowfoam Seed Oil and Meadowfoam Seed Oil XPR can be used interchangeably in this formulation.

Suppliers: ¹ Cargill; ² Natural Plant Products; ³ Ross Organic/Hallstar; ⁴ Lucas Meyer Cosmetics;

⁵ DKSH North America; ⁶ Custom Ingredients **Procedure:** Combine Phase A & B ingredients separately, heating each to 70-75°C. Add B to A and emulsify. Cool to <45°C and add Phase C. **Stability:** 3 months at 45°C. pH 5-6.

Suggested Usage: Apply a few drops to face, neck. Can be used as a booster by combining with Hydrating Gel Cream 100-135A to lock the serum in.

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