



# SAVE THE WAVES CONDITIONER BAR

Curly, wavy, textured hair gets a moisturizing boost with this frizz-busting and ocean-friendly conditioner bar. **Daikon Seed Extract** adds moisture, strength, and shine. **Meadowfoam Seed Oil XPR** brings a rich emollience and added oxidative stability to less stable emollients like shea butter. Glucaveen, an oat bran-derived ingredient, coats the strands to control frizz and protect against split ends. The formulation is all natural and vegan, and the sustainable, water-wise bar format allows for minimal and plastic-free packaging.

Ingredient INCI NAME	Trade Name	%
<b>Phase A</b>		
Behentrimonium Methosulfate (and) Cetearyl Alcohol	Incroquat™ Behenyl TMS <sup>1</sup>	46.75
Cetyl Alcohol	Cetyl Alcohol	10.00
<b>Limnanthes Alba (Meadowfoam) Seed Oil</b>	<b>Meadowfoam Seed Oil XPR*<sup>1</sup></b>	<b>10.00</b>
<b>Raphanus Sativus (Radish) Seed Extract</b>	<b>Daikon Seed Extract<sup>1</sup></b>	<b>8.00</b>
Butyrospermum Parkii (Shea) Butter	Refined Shea Butter <sup>3</sup>	8.00
Astrocaryum Murumuru Seed Butter	Biochemica® Murumuru BUTTR REF <sup>4</sup>	4.00
Behentrimonium Chloride	Incroquat™ Behenyl TMC-85 <sup>1</sup>	3.50
Behenyl Alcohol (and) Polyglyceryl-3 Stearate	Kostol Natural E <sup>5</sup>	3.00
<b>Phase B</b>		
Water	Deionized water	5.00
Avena Sativa (Oat) Bran Extract	Glucaveen <sup>6</sup>	1.00
Phenoxyethanol	Phenoxyethanol	0.75
<b>Total</b>		<b>100</b>

\*Meadowfoam Seed Oil and Meadowfoam XPR can be used interchangeably in this formulation.

**Suppliers:** <sup>1</sup> Croda; <sup>2</sup> Natural Plant Products; <sup>3</sup> LBBS/Olvea; <sup>4</sup> Hallstar/Ross Organic; <sup>5</sup> Koster Keunen; <sup>6</sup> LBBS/Oat Cosmetics

**Procedure:** Combine and heat Phase A ingredients to 75-80°C. Cool to 50 °C and add Phase B. Pour at 45-50 °C.

**Application Instructions:** Apply the bar directly onto wet hair and massage through. Let conditioner sit for a few minutes, then rinse clean.

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